



LEA

CERAMICHE

CERSAIE 2023

DESIGN AND PERFORMANCE

Alla base del nostro lavoro di ogni giorno c'è l'entusiasmo del confronto tra innovazione e creatività: per questo ogni prodotto Lea Ceramiche è sintesi di design e performance.

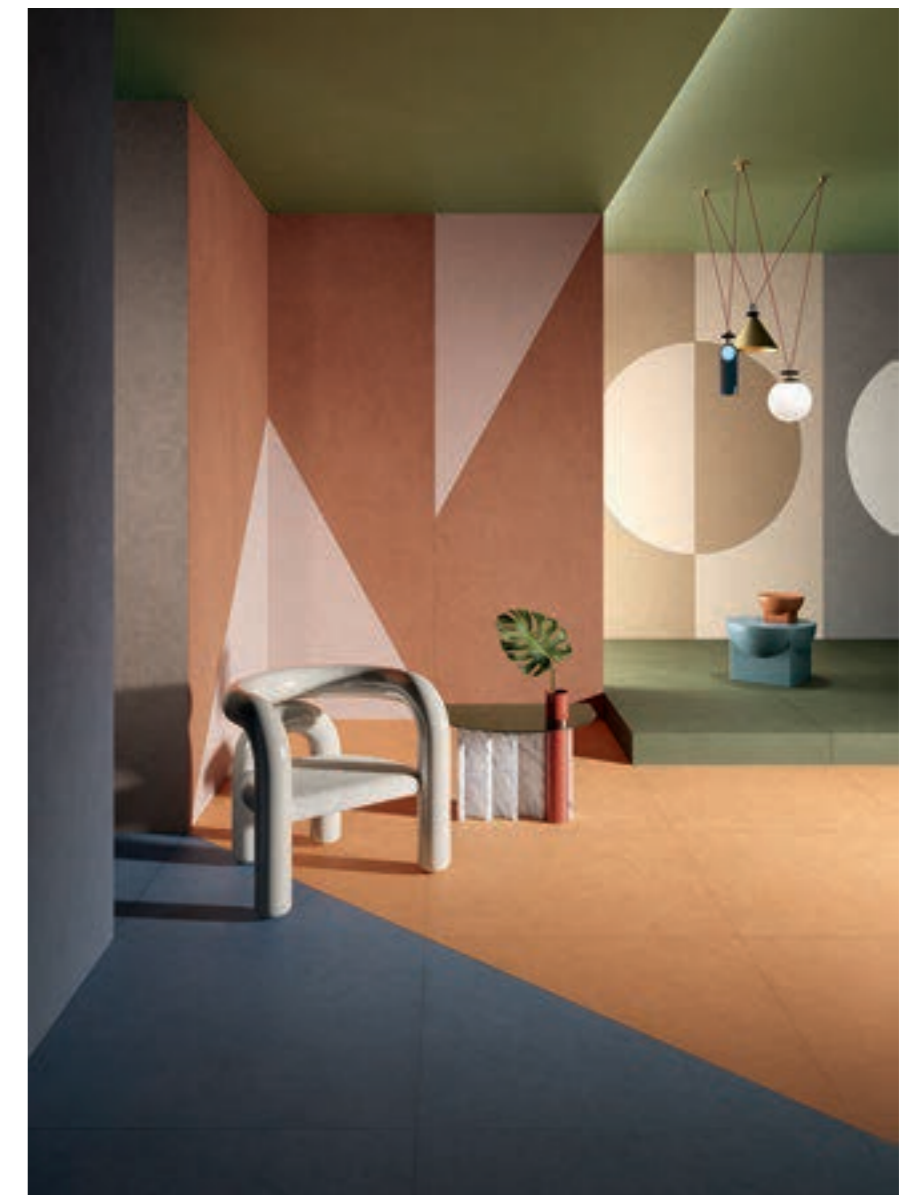
Le nostre superfici sono l'espressione dello stile senza tempo, dell'eccellenza nelle prestazioni tecniche e delle possibilità tecnologiche interpretate dal mondo del design.

I prestigiosi riconoscimenti ottenuti dalle collezioni firmate da designer di fama internazionale, testimoniano il valore del percorso Lea Ceramiche e la qualità dei suoi prodotti.

Our daily work is based on an enthusiastic interaction between innovation and creativity: this is why every Lea Ceramiche product is a synthesis of design and performance.

Our surfaces embody timeless style, outstanding technical performance and technological possibilities interpreted by the design world.

The prestigious awards received by the collections signed by internationally renowned designers testify to the value of Lea Ceramiche's work and to the quality of its products.



DISTINGUERSI INNOVANDO

STANDING OUT AS INNOVATORS

Un brand dall'identità forte e inconfondibile, protagonista assoluto del mondo del design. Da sempre Lea Ceramiche si distingue, non si omologa. E lo fa innovando: con prodotti dalla personalità definita e dalle straordinarie prestazioni tecniche, pura materia ceramica scaturita da un accurato processo di ricerca e da tecnologie produttive all'avanguardia; e con la collaborazione con i più apprezzati designer internazionali, firme in grado di esaltare carattere e performance delle sue collezioni, impiegate in progetti e in installazioni di prestigio in tutto il mondo.

A brand with a strong and unmistakable identity, one the prime movers in the design world. Lea Ceramiche has always stood out from the crowd. And it has done so by innovating: with products with a clear personality and remarkable technical qualities, pure ceramic material originating from in-depth research and cutting-edge production technologies; and with the collaboration of the most respected international designers who are able to exalt the character and the qualities of its collections, used in prestigious projects and installations all over the world.



IN TRANSITION - PHILIPPE NIGRO



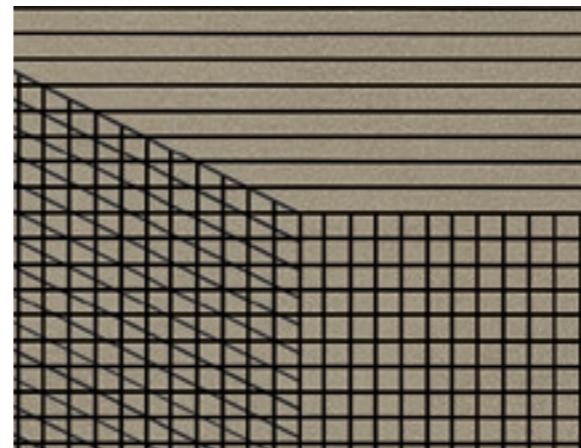
ZOOM - FABIO NOVEMBRE



ABSTRACT MAZE - PATRICK NORGUET



PERSPECTIVES - FERRUCCIO LAVIANI



CARPET STORIES - DIEGO GRANDI



TOOLS & SPACE - FERRUCCIO LAVIANI



TWIRL - ZAHA HADID

INNOVAZIONI PER UN'ARCHITETTURA DI PREGIO

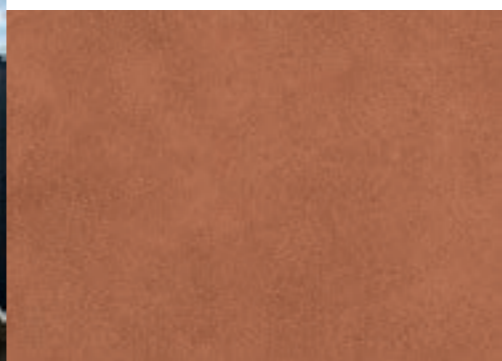
INNOVATION FOR TOP ARCHITECTURE

L'innovazione nel design, l'assoluta affidabilità delle prestazioni tecniche e la capacità di osare e guardare sempre avanti hanno reso Lea Ceramiche una protagonista indiscussa dell'architettura internazionale. Come testimoniato dalla prestigiose referenze realizzate in tutto il mondo.

Innovative design, absolute reliability of technical performance, and the capacity to dare and focus on the future have made Lea Ceramiche an undisputed key player in international architecture. As proved by the important projects supplied by the brand around the world.

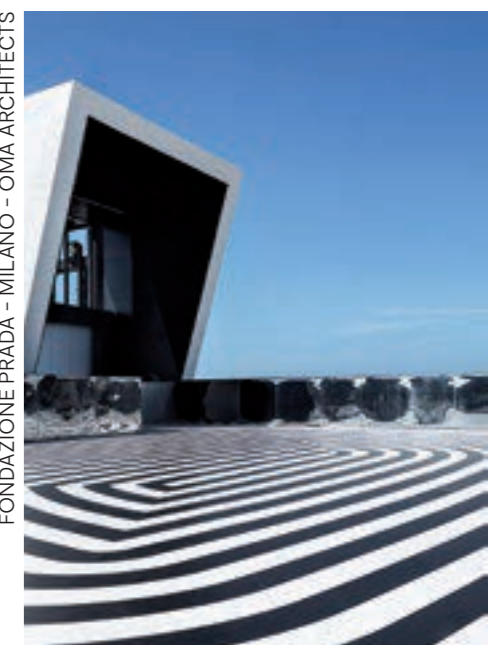


CASTEL HEADQUARTER - ADDIS ABEBA
WESTWAY ARCHITECTS



250 - 260 GOLD STREET - NEW YORK - STUDIO SC

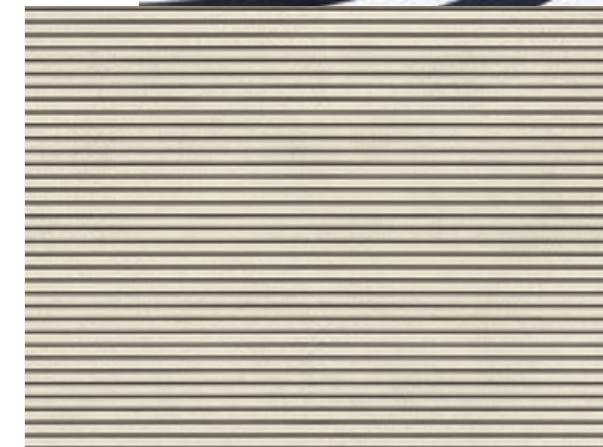
FONDAZIONE PRADA - MILANO - OMA ARCHITECTS



BOSCO VERTICALE - MILANO - BOERI, BARRECA E LA VARRA



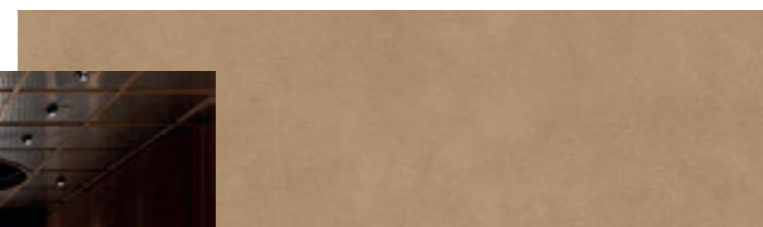
LANDMARK PINNACLE - LONDON - SQUIRE & PARTNERS



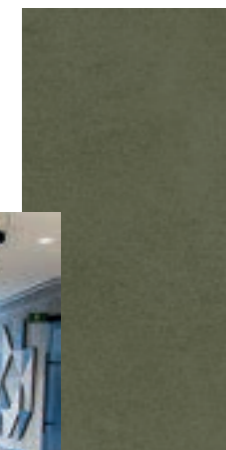
PRIVATE RESIDENCE - BENYEI ARCHITECTURE - BUDAPEST

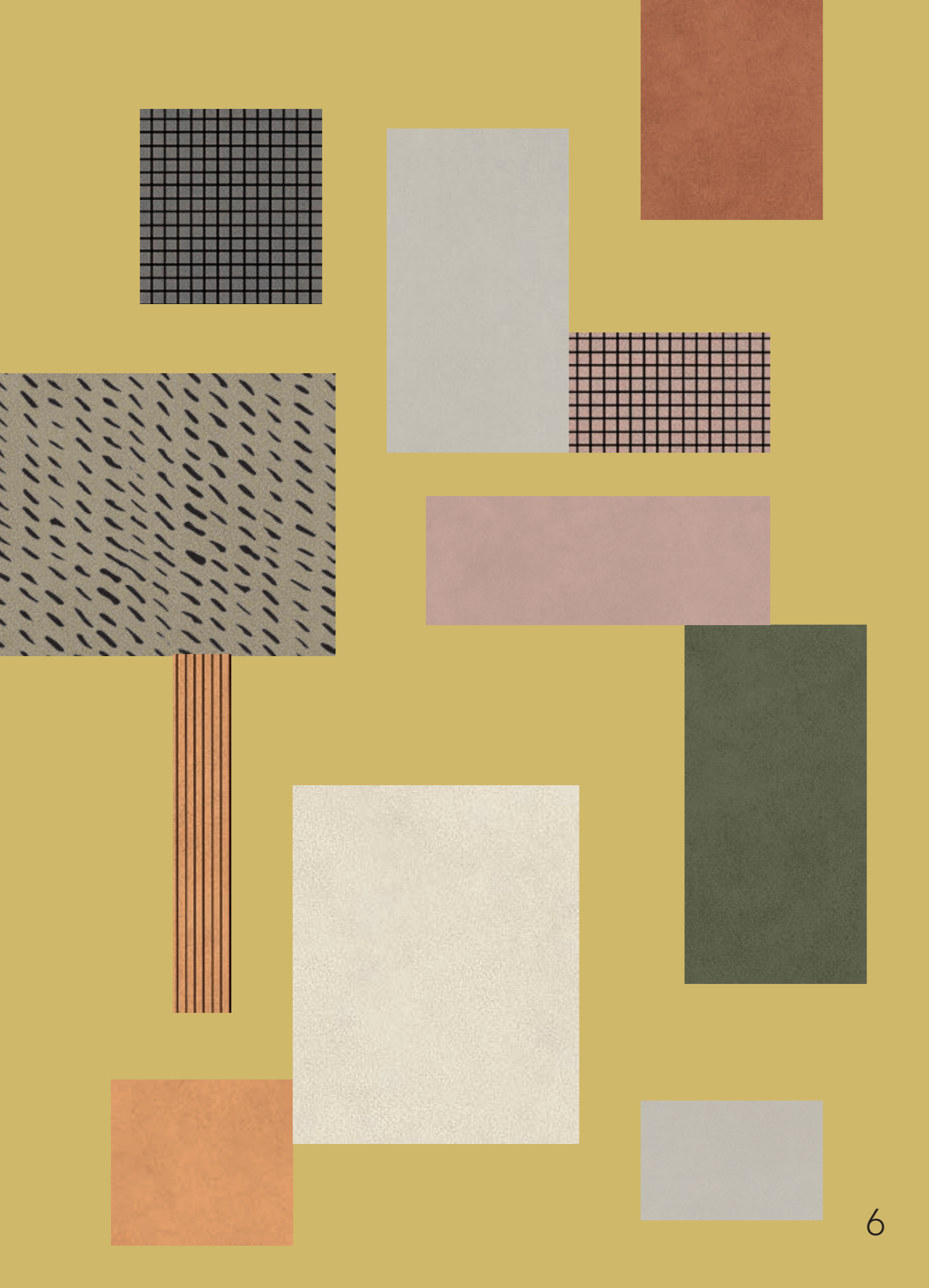


THE LIBRARY - HONG KONG - A WORK OF SUBSTANCE



AMAZON HQ - MILANO - GBPA ARCHITECTS





THE COLLECTIONS

Segni su Pigmenti.
design Ferruccio Laviani
p. 8

Pigmenti.
design Ferruccio Laviani
A new ceramic matter born in colour
p. 20

Side Stone.
New sides of an iconic mineral texture
p. 28

Anthology.
A surprising mineral anthology
p. 36

Bio Attitude.
Natural essence of a refined rusticity
p. 42

Masterpiece.
design Ferruccio Laviani
An endless source of creativity
p. 46

Slimtech Easy.
Floating floor system
p. 52

SEGNI SU PIGMENTI

design Ferruccio Laviani

"Linee imperfette e gocce pennellate che diventano texture dal rilievo materico per superfici vivide e dinamiche."

"Imperfect lines and drops of brushstrokes becoming textures with a material relief for vivid and dynamic surfaces."

Ferruccio Laviani

Partendo dai cromatismi di Pigmenti, messi a punto per Lea Ceramiche nel 2022, Ferruccio Laviani rilegge i grafismi delle ceramiche degli anni Sessanta alla luce delle sperimentazioni dell'arte concettuale. Segni su Pigmenti è, dunque, l'esito di un percorso creativo che, uno sguardo al passato e uno al futuro, sperimenta nuovi punti di vista sul presente dell'interior design.

Un progetto ceramico perfettamente complementare a Pigmenti, di cui rilancia il fascino materico ed essenziale. Una capsule collection che esprime un'idea di decorazione nella quale si fondono la seducente matericità della ceramica, le emozioni del colore e la calibrata imperfezione di un tratto grafico che esprime una gestualità sicura e paziente.

Insieme a Pigmenti, Segni offre a progettisti e interior designer un'originale finitura ceramica da interni che sa essere architettonica e decorativa, colta e intuitiva, sofisticata e al tempo stesso di immediata decodifica.

Starting with Pigmenti's colour palette, developed for Lea Ceramiche in 2022, Ferruccio Laviani reinterprets the graphics of 1960s ceramics through the lens of conceptual artistic experimentation. Segni su Pigmenti is, therefore, the result of a creative process that, with one eye on the past and the other on the future, explores new perspectives in today's interior design.

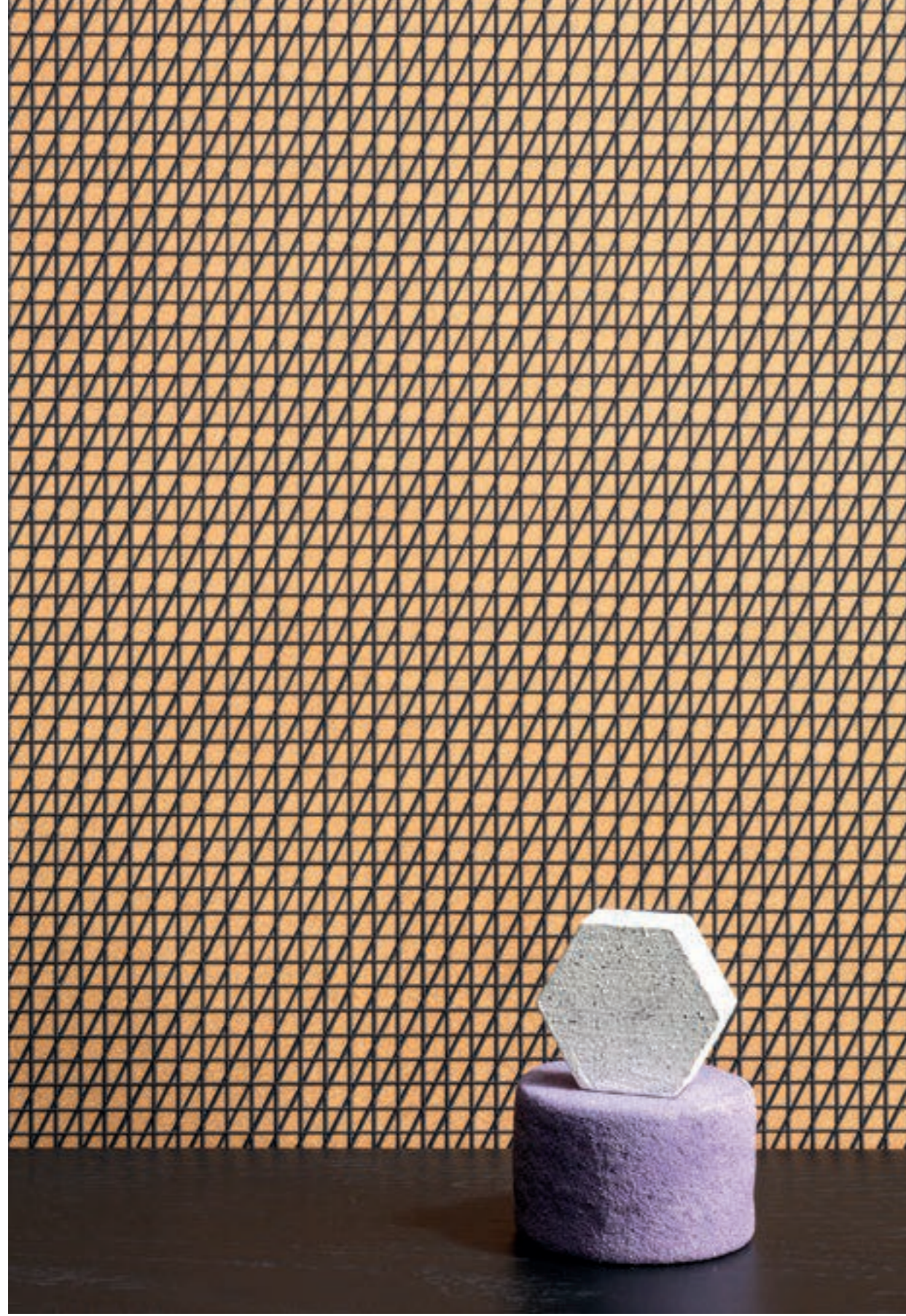
This ceramic project is a perfect complement to Pigmenti, reviving its tactile and minimalist allure. This capsule collection embodies a decorative concept in which the seductive texture of ceramic, the emotional impact of colour, and the meticulous precision of the brushstrokes, which express confidence and patience, come together.

Alongside Pigmenti, Segni provides architects and interior designers with an original ceramic finish for interiors that is both architectural and decorative, refined and intuitive, sophisticated yet easily accessible and understood.





WALL
Segno - Canyon / Segno & Canyon
FLOOR
Pietre Dark 120x120



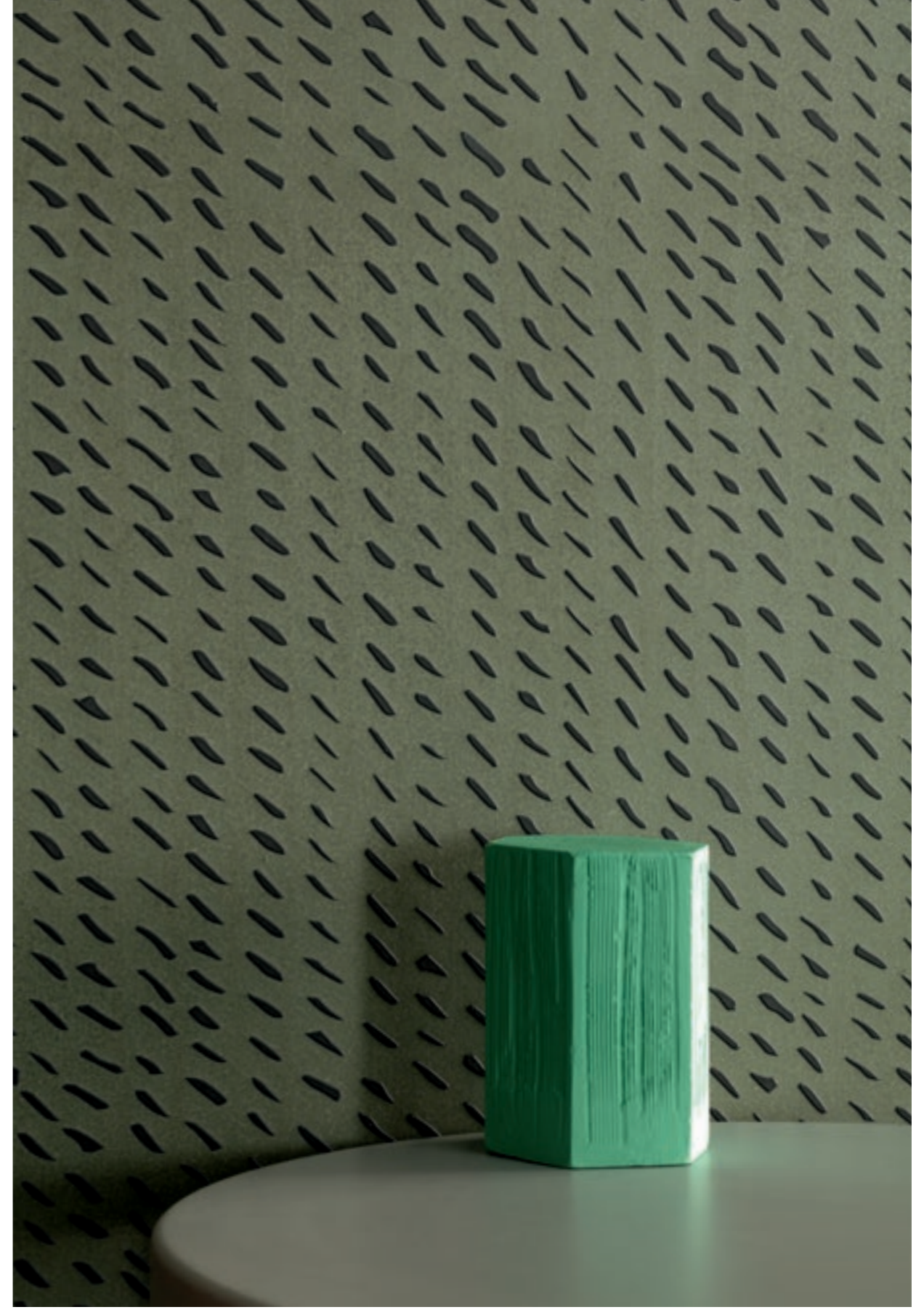
FLOOR Basalt 100x100
WALL Segno # Canyon / Lichen 100x300





FLOOR Canyon 100x100
WALL Pelic 50x100

FLOOR Ocean 100x100
WALL Goccio Mist





welcome

| | |
|------------------|-----|
| ESPRESSO BIO | 1.2 |
| CAFFE GOURMET | 1.2 |
| ORZO | 1.5 |
| LATTE DI RISO | 1.2 |
| TE VERDE | 2.5 |
| SUCCO MELAGRANA | 4 |
| COOKIE MIELE BIO | 3 |

WALL
Segno & Lichen / Moss 100x300
FLOOR
Master White 120x120



Goccio Moss / Segno = Harvest



FLOOR
Pumice 100x100

WALL
Goccio Moss / Segno = Harvest

PIGMENTI

design Ferruccio Laviani



FLOOR
Pumice 100x100

WALL
Mauve 100x300



FLOOR
Canyon 100x100

WALL
Sunset 100x300 - Mist 100x300



FLOOR
Ocean

WALL
Pumice

VOLUME
Mauve



FLOOR Canyon 100x100
WALL Harvest 100x300 - Pelt 50x100 - Mosaico Banyon 50

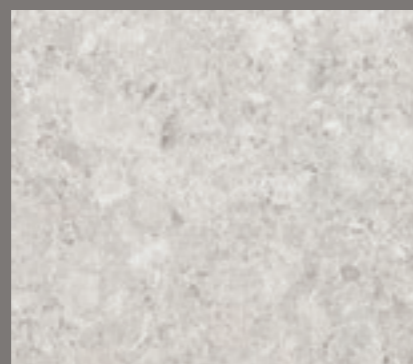
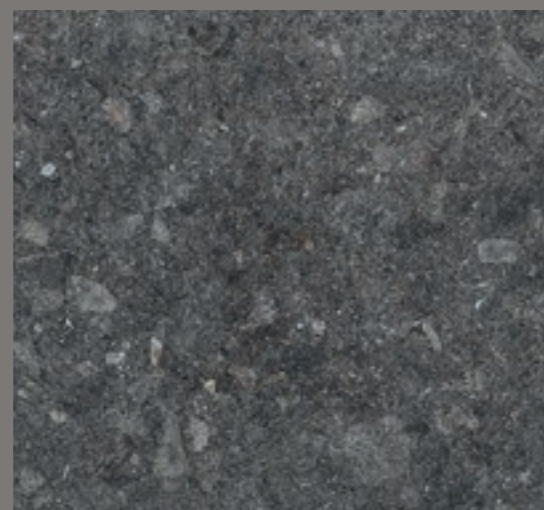
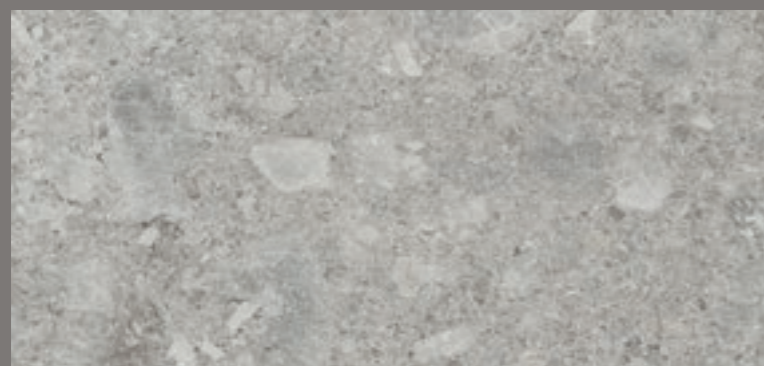
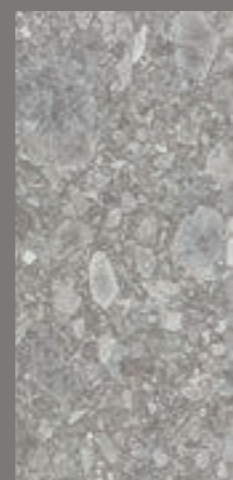


FLOOR Ocean 100x100
WALL Moss 100x300 - Mauve 100x300



FURNITURE COVERING
Harvest
KITCHEN
Mist
EXTERNAL WALL
Sunset 100x300
FLOOR
Piece Dark - 120x120

SIDE STONE



DESK
Cluster Dark 120x278

WALL
Cluster Dark 120x278

FLOOR
Hidden Mid 120x120 / Hidden Light 120x120

WALL
Mosaico Mega



WALL
Cluster Light

FLOOR
Hidden Light 120x120

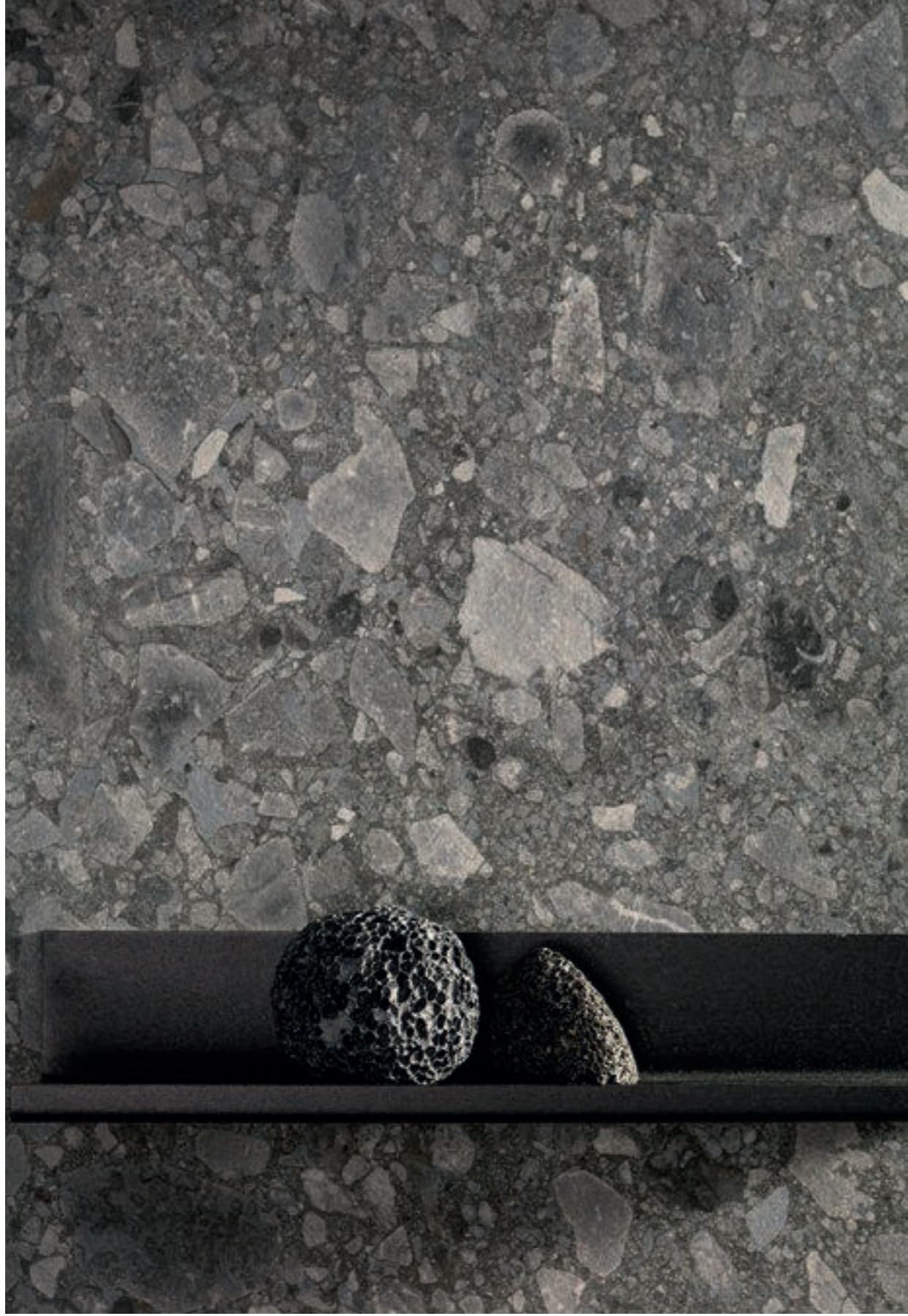


WALL
Pumice 100x300

WALL
Cluster Light 120x278

WALL
Mosaico Macro

FLOOR
Hidden Mid 120x120

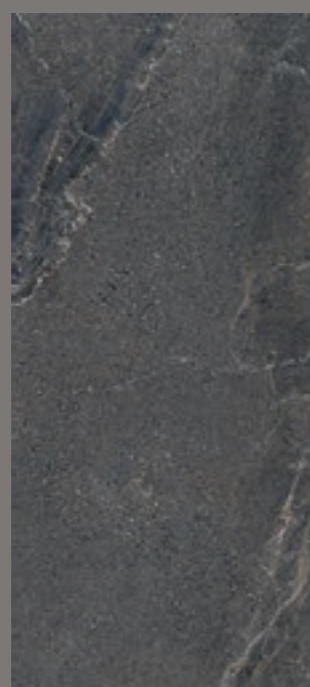
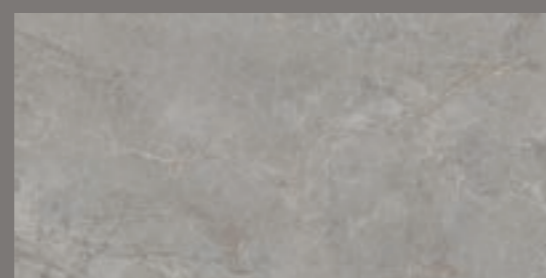
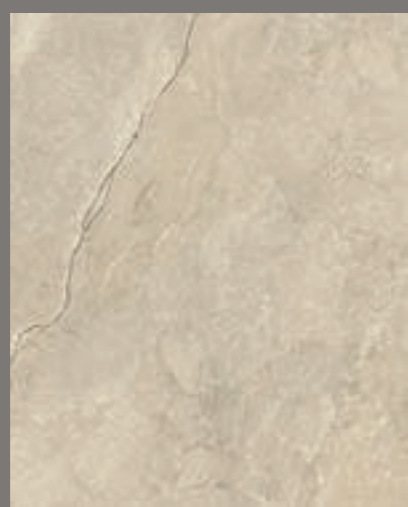
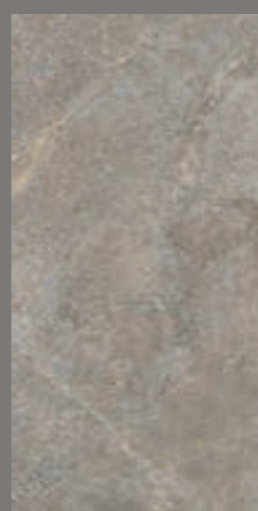
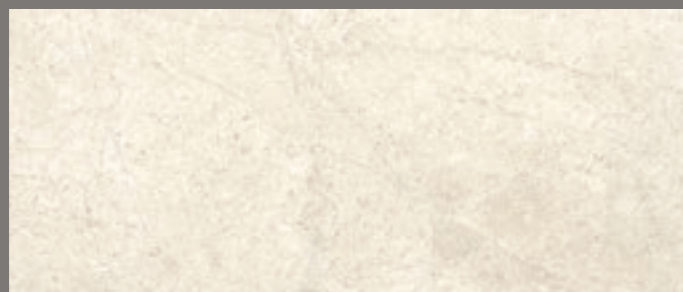


Cluster Dark



WALL
Cluster Dark 60x120
FLOOR
Hidden Dark 120x120

ANTHOLOGY





WALL
03 Earth 120x278

FLOOR
03 Earth 120x120



FLOOR
04 Gray 120x120

WALL
04 Gray 120x278



FLOOR
02 Desert 120x120

WALL
02 Desert 120x278

BIO ATTITUDE



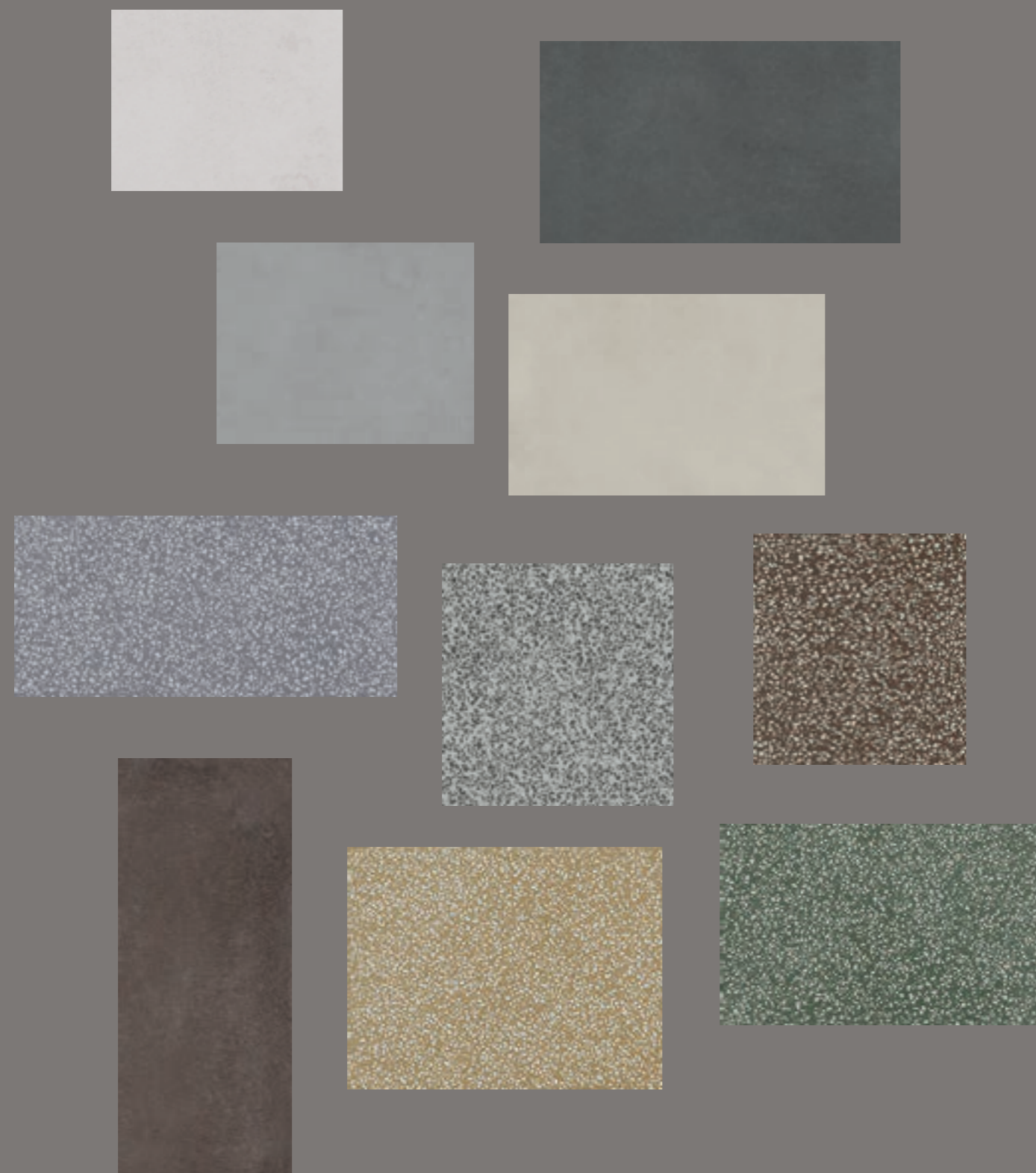
FLOOR
Cortex 20x120

WALL
Gamma 51 Cotton



MASTERPIECE

design Ferruccio Laviani





FLOOR
Master Coal 120x120

WALL
Piece Light 60x120



Piece Dark



FLOOR
Master White 120x120
WALL
Piece Siena 30x60 - 60x120



SLIMTECH EASY è il PRIMO sistema **certificato e brevettato** di posa a secco per pavimenti in ceramica. Si posa senza colla e grazie all'esclusivo utilizzo delle lastre Slimtech, rinforzate con fibra di vetro, ha una resistenza superiore a quella offerta da qualunque altro tradizionale sistema di posa.

In soli 7 mm di spessore permette la realizzazione di un nuovo pavimento in gres porcellanato ultraresistente idoneo per ambienti interni con destinazione RESIDENZIALE o COMMERCIALE LEGGERO. Può essere applicato in sovrapposizione e dunque consente di rinnovare senza demolire.

SLIMTECH EASY è unico, perchè utilizza un prodotto dalle prestazioni straordinarie: le lastre in gres porcellanato laminato Slimtech Plus, così come escono dagli stabilimenti. Dunque senza lavorazioni successive e con tutta la garanzia di un processo produttivo di qualità testato da Lea Ceramiche in oltre 15 anni di esperienza e con milioni di metri quadrati venduti nel mondo.

SLIMTECH EASY is the FIRST **certified and patented** dry lay system for ceramic flooring. It is installed without mortar and, thanks to the exclusive use of fibreglass-reinforced Slimtech slabs, it is more durable than any other traditional laying system.

With a thickness of only 7 mm, this system is used for the installation of a new kind of highly durable porcelain stoneware flooring that is perfect for interior RESIDENTIAL or LIGHT COMMERCIAL use. It is possible to renovate without demolishing as it can be laid on pre-existing floors.

SLIMTECH EASY is unique, because it uses a high-performance product: laminated porcelain stoneware Slimtech Plus slabs, exactly as they are when they exit the production line. This means no subsequent processing and the guarantee of a quality manufacturing process tested by Lea Ceramiche in over 15 years of experience and with millions of square meters sold worldwide.

Come si compone il sistema

Assembling the system

1 SILENT
SOUNDPROOFING
MAT



Stendere il materassino di fondo

Una volta verificata la pulizia e la planarità del sottofondo si procede alla stesura su tutta la superficie da pavimentare del materassino fonoassorbente SILENT.

Unroll and extend the base mat

After verifying that the subfloor is clean and level, proceed with laying the SILENT soundproofing mat on the entire floor area.

2 SLIMTECH
plus



Posare le lastre di Slimtech

Quindi posare direttamente e senza uso di collanti le lastre di SLIMTECH scelte tra i colori e le versioni **5plus** e **6plus**.

Lay the Slimtech slabs

Then lay the SLIMTECH slabs, chosen among the colours available in the **5plus** and **6plus** versions, directly on the mat without the use of adhesives.

3 FILLER
FINISHING
SEALANT



Sigillare le fughe

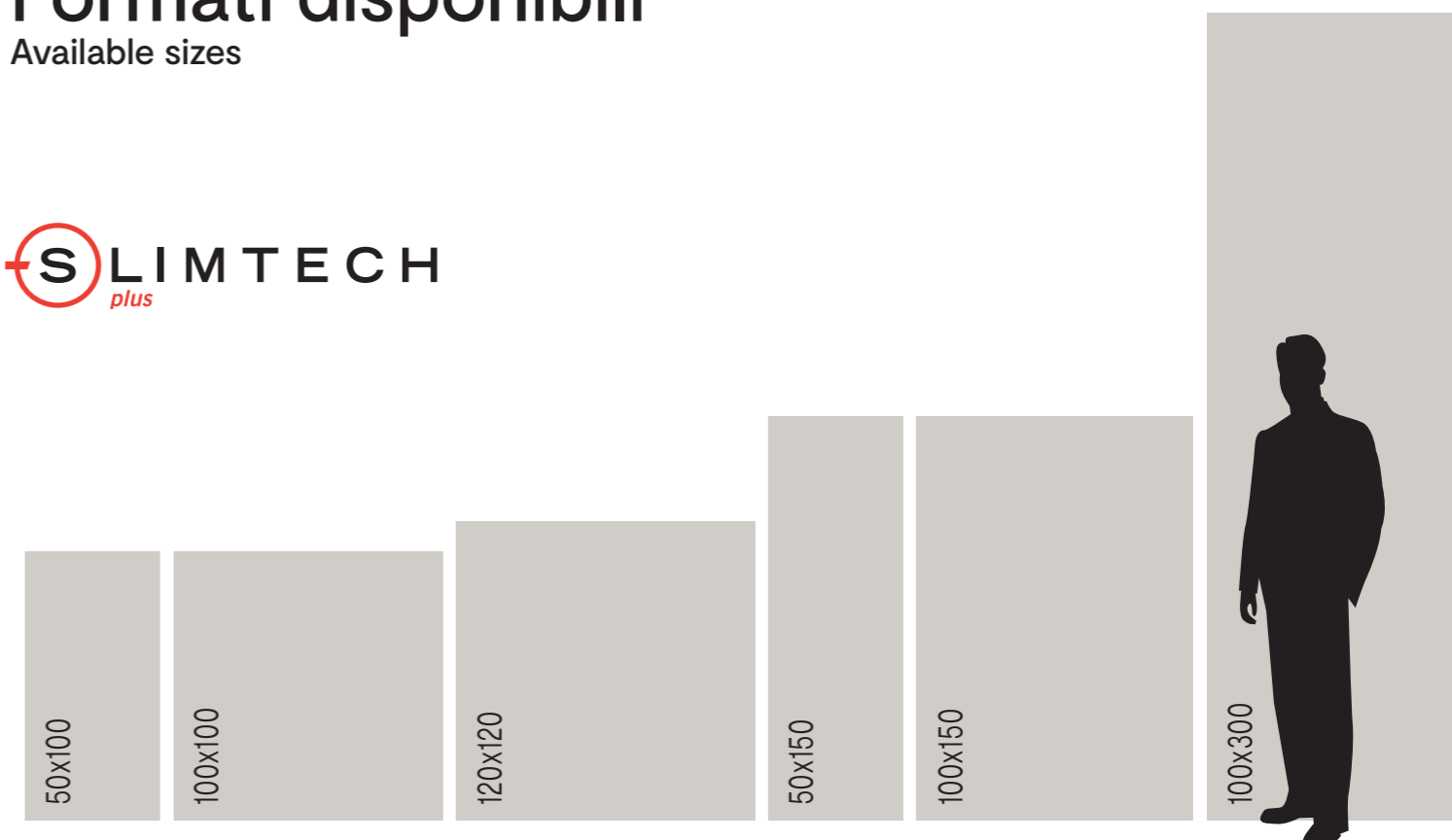
Dopo aver rivestito il pavimento con SLIMTECH è necessario sigillare le fughe tra le lastre con la speciale finitura FILLER. Una volta asciutta questa sigillatura garantirà una perfetta superficie calpestabile e assolutamente impermeabile.

Seal the grout lines

After having laid SLIMTECH on the floor, it is necessary to seal the spaces between the slabs with FILLER. Once dry, this sealant guarantees a perfect walkable and waterproof surface.

Formati disponibili

Available sizes



P R () T E C T ®

Per un abitare sano, sicuro e protetto.

Pavimenti e rivestimenti antibatterici ad altissime performance.

TO LIVE HEALTHILY, SAFE AND SECURE.

Antimicrobial floor and wall coverings with the highest performance.



1. AZIONE POTENTE.

Elimina i batteri e ne impedisce la proliferazione.

POWERFUL ACTION.

Eliminates microbes and prevents their reproduction.



2. PROTEZIONE CONTINUA.

Sempre attivo, 24 ore su 24, con e senza luce solare.

CONTINUOUS PROTECTION.

Always active, 24 hours a day, with and without sunlight.



3. EFFICACIA ETERNA.

Grazie alla tecnologia integrata in modo permanente nel prodotto.

ETERNAL EFFECTIVENESS.

Thanks to the technology permanently integrated into the product.

with MICROBAN®

protect.panariagroup.it



LASTRE CERAMICHE NATE PER ESSERE SOSTENIBILI

Ceramic slabs born to be sustainable

CO₂ NEUTRAL

THINK ZERO É LA RIVOLUZIONE PER UNA CERAMICA SOSTENIBILE

Le lastre ceramiche ultrasottili riducono gli impatti ambientali senza ridurre le performance.

THINK ZERO IS THE REVOLUTION FOR SUSTAINABLE CERAMIC TILES

The ultra-thin ceramic slabs reduce environmental impacts without reducing performance.



NON SOLO MENO SPESSORE

ridotto fino ad un massimo di 3 mm.

LESS THICKNESS
to maximum 3 mm.



-65%

del consumo di
materie prime
of raw materials



-80%

del fabbisogno
di acqua
of water



-30%

delle emissioni di CO₂
in atmosfera
of CO₂ emitted into the
atmosphere



-30%

del fabbisogno
di energia
of energy



-66%

dell'inquinamento
generato da trasporto
of pollution generated
from transport

+

100%

DELLE EMISSIONI DI CO₂ COMPENSATE** (13,14 kg/mq)

Alta resistenza, alte prestazioni, sostenibilità e nessun compromesso.

COMPENSATION OF CO₂ EMISSIONS** (13.14 kg/sqm)

High resistance, outstanding performance, sustainability and no compromises.

* I dati fanno riferimento a un prodotto a spessore sottile, confrontato con un nostro grès porcellanato di spessore tradizionale. / The data refers to ultra-thin slabs when compared to our standard-thickness porcelain stoneware tile.

** Dalla partecipazione a progetti internazionali di abbattimento della CO₂ nelle città più inquinate. Scopri di più su panariagroup.it/think-zero. / From participation in international projects of reduction of CO₂ in the most polluted cities. Learn more on panariagroup.it/en/think-zero.



SLIMTECH



panariagroup.it/think-zero

Segni su Pigmenti.

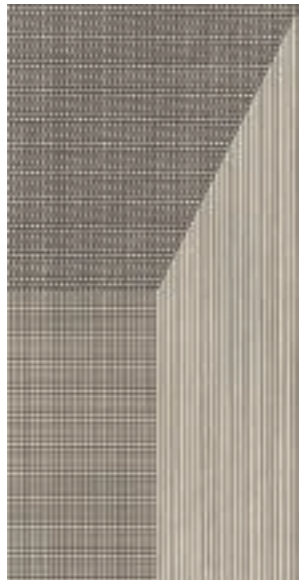
design Ferruccio Laviani



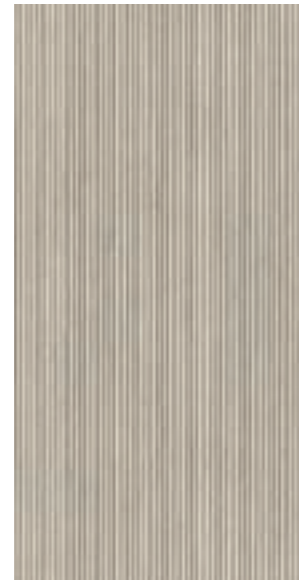
Varianti / Variations

Disponibili in tutti i colori di Pigmenti / Available in all Pigmenti colors

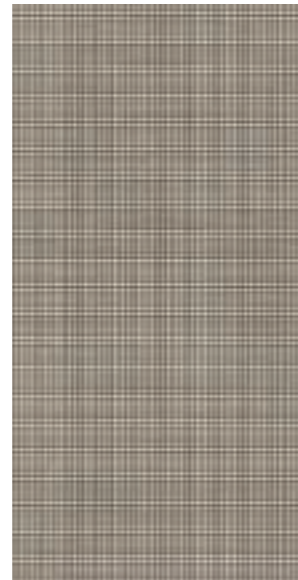
Segno &



Segno =



Segno +



Segno #



Goccio



Formati / Sizes ^{RT1}

Fondi/Plain Tiles



50x100cm
19 1/2" x 39"

3,5mm

solo pareti interne/only internal walls

Pigmenti.

design Ferruccio Laviani

Colori / Colors



EXPLORE IN 360°
ON REAL.LEACERAMICHE.COM

Formati / Sizes ^{RT1}



Fondi/Plain Tiles



100x300cm
39" x 118"
nat
3,5mm



100x100cm
39" x 39"
nat
3,5mm



50x100cm
19 1/2" x 39"
nat
3,5mm

Mosaici / Mosaics

Mosaico 50



24,9x50cm
10" x 19 1/2"
nat
3,5mm

Banyon 50 / Basalt + Canyon
Chasalt 50 / Chalk + Basalt
Lichalk 50 / Lichen + Chalk
Mauss 50 / Mauve + Moss
Harean 50 / Harvest + Ocean

Mosaico 25



24,9x24,9cm
10" x 10"
nat
3,5mm

Banyon 25 / Basalt + Canyon
Chasalt 25 / Chalk + Basalt
Lichalk 25 / Lichen + Chalk
Mauss 25 / Mauve + Moss
Harean 25 / Harvest + Ocean

Listello 50



8,2x50cm
3 1/4" x 19 1/2"
nat
3,5mm

Basalt
Canyon
Chalk
Lichen

Mauve
Moss
Harvest
Ocean

Listello 25



8,2x24,9cm
3 1/4" x 10"
nat
3,5mm

Basalt
Canyon
Chalk
Lichen

Mauve
Moss
Harvest
Ocean



Gres porcellanato laminato rinforzato in fibra di vetro
Porcelain stoneware reinforced with fibreglass
Spessore/thickness: 3,5mm

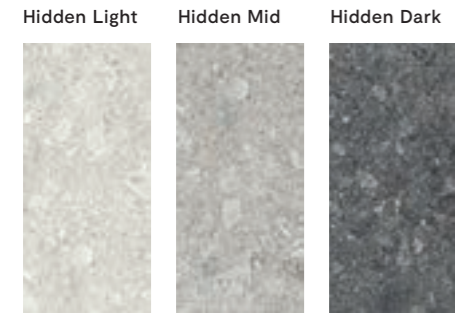
PROTECT
SUPERFICIE ANTIBATTERICA
ANTIMICROBIAL SURFACE
with MICROBAN®

Side Stone.

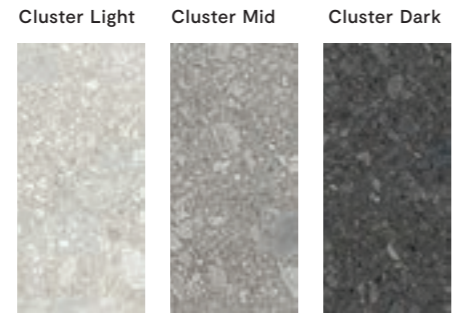


Colori / Colors

Hidden



Cluster



1. **RUVIDITÀ RIDOTTA E SUPERFICIE MORBIDA AL TATTO.**
Reduced roughness and soft-touch surface.

2. **GRADO DI RESISTENZA ALLO SCIVOLAMENTO - R10.**
Slip resistance rating - R10.

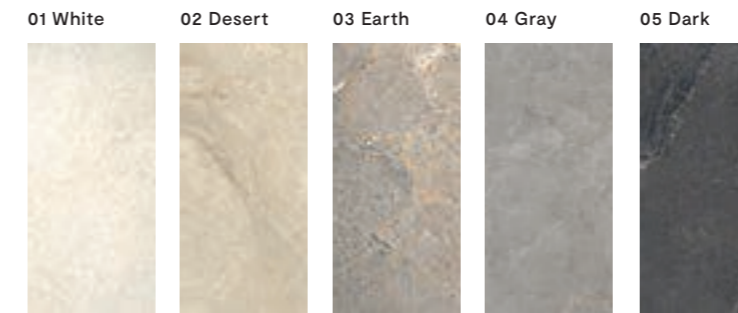
3. **FACILE DA PULIRE E MANUTENERE.**
Easy to clean and maintain.

Safetouch
Surface technology
Nat

Anthology.



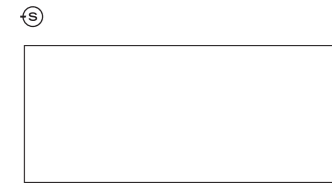
Colori / Colors



Formati / Sizes ^{LR^T}



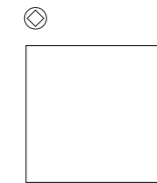
Fondi/Plain Tiles



120x278cm
48"x109^{1/2}"
Nat Hidden / Cluster
6mm

Formati / Sizes ^{LR^T}

Fondi/Plain Tiles

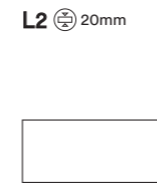


120x120cm
48"x48"
Nat Hidden / Cluster
9mm



60x120cm
24"x48"
Nat, Grip Hidden / Cluster
9mm

Fondi/Plain Tiles



60x120cm
24"x48"
Grip Cluster
No Protect



60x60cm
24"x24"
Nat, Grip Hidden / Cluster
9mm



30x60cm
12"x24"
Nat Hidden / Cluster
9mm

Mosaici/Mosaics



Mosaico 36



30x30cm
12"x12"
Hidden / Cluster
9mm

Disponibile in tutti i colori
/ all colors available

Micro



30x30 cm
12"x12"
Mix Cluster
9mm

Macro



30x30 cm
12"x12"
Mix Cluster
9mm

Mega



30x30 cm
12"x12"
Mix Cluster
9mm

Formati speciali/Special sizes



Gamma 72



49,8x14,5cm
19^{1/2}"x5^{3/4}"
Cluster
9mm



EXPLORE IN 360°
ON REAL.LEACERAMICHE.COM

Gres porcellanato laminato
Laminated porcelain stoneware
Spessore/thickness: 6mm

Gres porcellanato
Porcelain stoneware
Spessore/thickness: 9mm

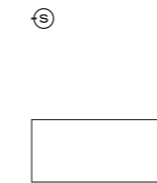
Gres porcellanato spessorato
Extra thick porcelain stoneware
Spessore/thickness: 20mm

PROTECT
SUPERFICIE ANTIBATTERICA
ANTIMICROBIAL SURFACE
with MICROBAN®

Formati / Sizes ^{LR^T}



Fondi/Plain Tiles



60x120cm
24"x48"



120x120cm*
48"x48"



120x278cm
48"x109^{1/2}"

* Disponibile in **Slimtech 6plus**
rinforzato con fibra di vetro
Available in **Slimtech 6plus**
reinforced with fibreglass

Formati / Sizes ^{LR^T}

Fondi/Plain Tiles



30x60cm
12"x24"
NATURAL/
WORN/
ROUGH

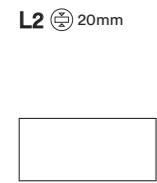


60x60cm
24"x24"
NATURAL/
WORN/
ROUGH



60x120cm
24"x48"
NATURAL/
WORN/
ROUGH

Fondi/Plain Tiles



60x120cm
24"x48"
ROUGH L2

Formati speciali/Special sizes



Gamma 72

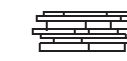


49,8x14,5cm
19^{1/2}"x5^{3/4}"
NATURAL

Mosaici/Mosaics



Muretto



30x60 cm
12"x24"
NATURAL

Mosaico 36



30x30 cm
12"x12"
NATURAL

Mosaico Break



29x31 cm
12"x12"
WORN



EXPLORE IN 360°
ON REAL.LEACERAMICHE.COM

Gres porcellanato laminato
Laminated porcelain stoneware
Spessore/thickness: 6mm

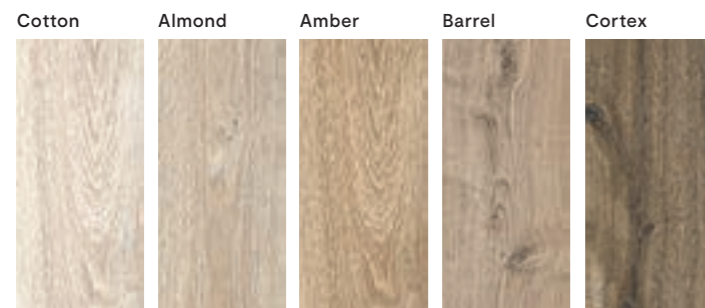
Gres porcellanato
Porcelain stoneware
Spessore/thickness: 9,5mm

Gres porcellanato spessorato
Extra thick porcelain stoneware
Spessore/thickness: 20mm

PROTECT
SUPERFICIE ANTIBATTERICA
ANTIMICROBIAL SURFACE
with MICROBAN®

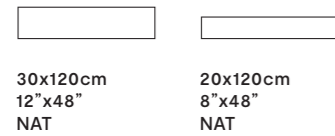


Colori / Colors



Formati / Sizes ^{LR²}

Fondi/Plain Tiles



Fondi/Plain Tiles

L2* 20mm



40x120cm
16"x48"
GRIP

* No Protect

Decori/Decors

Gamma 51
special size



9,5x54 cm
3^{3/4}"x21^{1/4}"

Rail 3D mosaic



28,5x120 cm
11^{1/4}"x48"

Rail 3D Bright (Cotton/Almond)
Rail 3D Light (Almond/Amber)
Rail 3D Mid (Amber/Barrel)
Rail 3D Dark (Barrel/Cortex)



EXPLORE IN 360°
ON REAL.LEACERAMICHE.COM

Gres porcellanato
Porcelain stoneware
Spessore/thickness: 9,5mm

Gres porcellanato spessorato
Extra thick porcelain stoneware
Spessore/thickness: 20mm

PR()TECT
SUPERFICIE ANTIBATTERICA
ANTIMICROBIAL SURFACE
with MICROBRI[®]

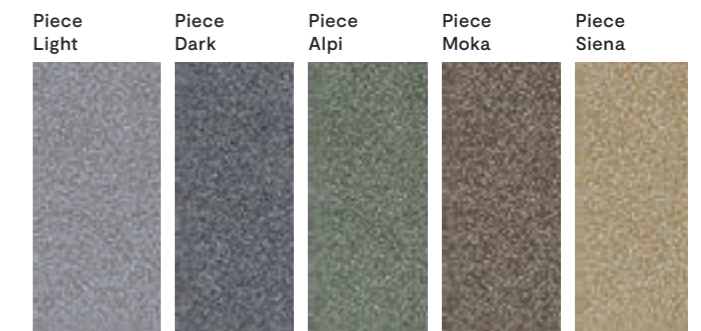


Colori / Colors

Master

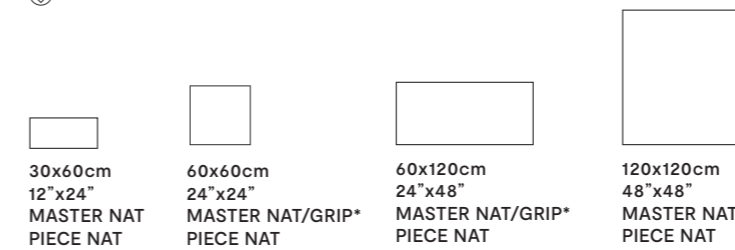


Piece



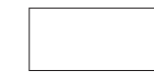
Formati / Sizes ^{LR²}

Fondi/Plain Tiles



Fondi/Plain Tiles

L2** 20mm



60x120cm
24"x48"
MASTER GRIP*

* Escluso Master Brown - Except Master Brown

** Protezione antibatterica non presente
No antimicrobial protection

Mosaici/Mosaics

Mosaico 36



30x30 cm
12"x12"
MASTER

Mosaico Chip



30x30 cm
12"x12"
PIECE



EXPLORE IN 360°
ON REAL.LEACERAMICHE.COM

Gres porcellanato
Porcelain stoneware
Spessore/thickness: 9mm

Gres porcellanato spessorato
Extra thick porcelain stoneware
Spessore/thickness: 20mm

PR()TECT
SUPERFICIE ANTIBATTERICA
ANTIMICROBIAL SURFACE
with MICROBRI[®]



Bosco Verticale, Porta Nuova - Milano
 Development and Property - COIMA, Interior Design - COIMA Image
 Realizzato con prodotti Panariagroup / Made with Panariagroup products

CERAMICHE PER LA QUALITA' DELLA VITA

CERAMICS FOR THE QUALITY OF YOUR LIFE



Bellezza, Innovazione, Sostenibilità

Panariagroup è leader mondiale nei pavimenti e rivestimenti di alta qualità. Con processi produttivi che rispettano l'ambiente e prodotti pensati per un nuovo modo di concepire l'architettura e l'abitare.

Beauty, Innovation, Sustainability

Panariagroup is a world leader in high quality ceramic surfaces for floor and wall coverings. Its production processes respect the environment and its products are designed for a new way of conceiving architecture and living.

PANARIAgroup®

Panaria CERAMICHE **LEA** CERAMICHE **COTTOD'ESTE** EXCLUSIVE SURFACES **BLUSTYLE** COTTOD'ESTE **MARGRES** CERAMIC TILES **LOVE** ITALY **GRESART** CERAMICA **Bellissimo** TAVOLE ITALIANO **flordatle** **MAXA** CERAMIC SLABS

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